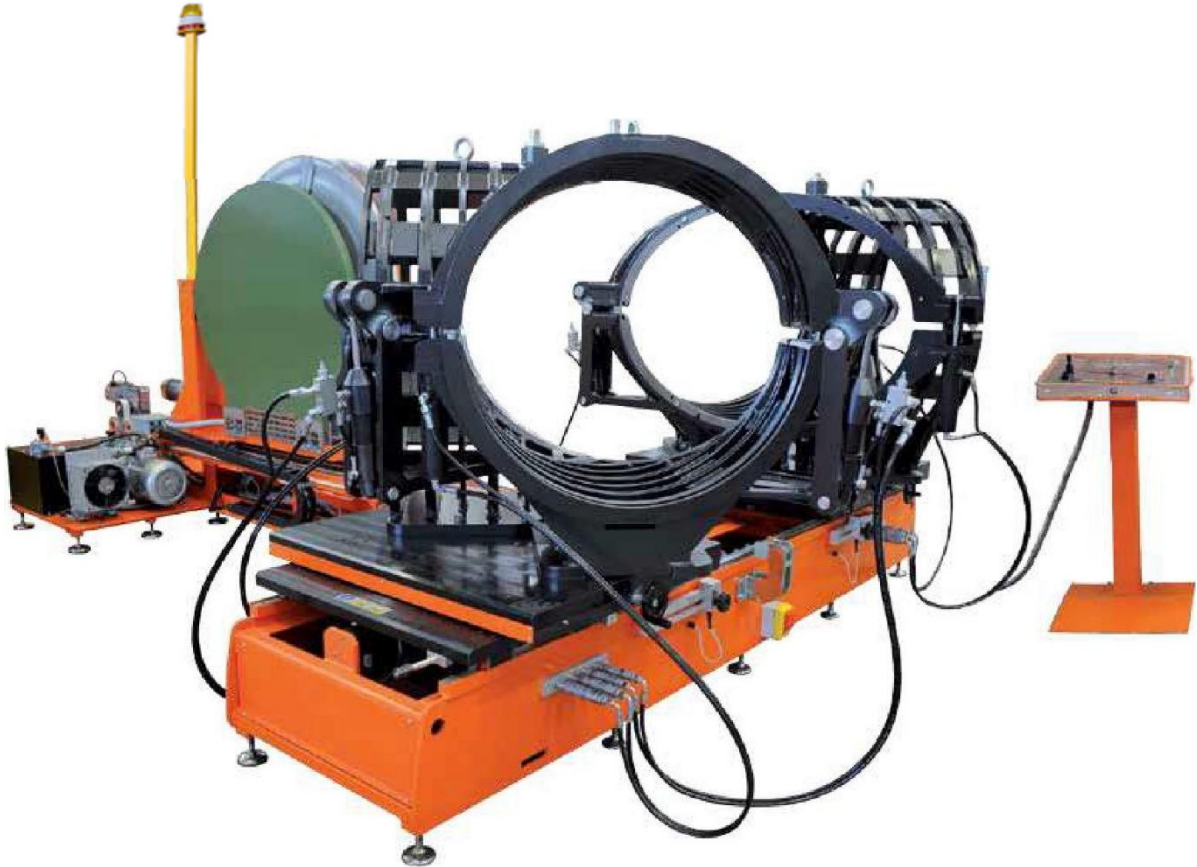


# ALFA 630 T



Workshop welding machine, designed to produce fittings such as bends, Y-pieces, tees and cross pieces up to Ø 630mm. Every movement of the clamps is electro-hydraulically controlled, both opening and closing and locking.

The machine includes:

- Machine housing with 2 hydraulically steered clamps.
- A control panel with CNC control so that any risk of human error is excluded. The CNC system contains a data storage of up to 4000 cycles; and there is the possibility to enter 20 preset welding parameters. PDF welding reports can be downloaded via USB.
- A PTFE coated welding mirror and flat planer, moving over conduction, each driven by the electric motor.
- An upper cylinder, positioned on the clamps, for welding extra thick pipes, suitable for high pressures.
- Tool box
- Bend clamps Ø 24" DIPS with inserts Ø 315 - 630 mm

## ON REQUEST

- **Bend clamps Ø 24" DIPS** inserts Ø 225 - 280 mm
- **Y-clamps Ø 24" DIPS** inserts Ø 225 - 630 mm
- **T/cross clamps Ø 24" DIPS** inserts Ø 225 - 630 mm
- Special milling plates and knives for PVC

## MACHINE

92900531 ALFA 630 T V1 (400V - 3~)

## OPTIONS

87314860 Elbows Inserts  $\varnothing$  225mm  
87315130 Elbows Inserts  $\varnothing$  250mm  
87315400 Elbows Inserts  $\varnothing$  280mm  
87317294 Elbows Inserts  $\varnothing$  315 - 630mm  
87357290 Inserts for Special Clamps  $\varnothing$  200 - 560mm  
85287291 Left Special Clamp (Open Manually)  $\varnothing$  630mm  
82197150 Milling Cutter KIT PVC Pipe  
85287290 Right Special Clamp (Open Manually)  $\varnothing$  630mm  
85297152 Tees / Crosses Clamp + SET of Inserts  $\varnothing$  315-630mm  
87364860 Tees / Crosses Inserts  $\varnothing$  225mm  
87365130 Tees / Crosses Inserts  $\varnothing$  250mm  
87365402 Tees / Crosses Inserts  $\varnothing$  280mm  
87367294 Tees / Crosses Inserts  $\varnothing$  315 - 630mm  
80401351 Tool for Flange Necks  
85257152 Wyes Clamps + Inserts  $\varnothing$  315-630mm  
87304860 Wyes Inserts  $\varnothing$  225mm  
87305130 Wyes Inserts  $\varnothing$  250mm  
87305402 Wyes Inserts  $\varnothing$  280mm  
87307294 Wyes Inserts  $\varnothing$  315 - 630mm  
98850115 Car Transformer (38KVA 208-220-240/400Vac 3F)  
98850116 Car Transformer (38KVA 440-460-480/400Vac 3F)

