

RID – RITMO INTERNAL DEBEADER



Internal remover of burrs and raised welds, with a range of **90 to 630 mm**. This product is easy to use and works accurately. Wireless camera as an option.

A complete set consists of:

- 6 rods, each 2.15 meters long, one acts as a turning handle.
- 5 centering brackets to ensure that the rods are in the middle of the tube.
- The rods are supplied in a special carrying case with handle

TECHNICAL DATA

| | Ø Range | SDR range | Materials | Max. shiver thickness |
|-------------|----------------|-------------------|------------------|------------------------------|
| RID 90-110 | 90 - 110 mm | | HDPE, PP, PVDF | 20 mm |
| RID 125-160 | 125 - 160 mm | SDR11 – 17 | HDPE, PP, PVDF | 25 mm |
| RID 160-200 | 160 - 200 mm | SDR11 – 26 | HDPE, PP, PVDF | 25 mm |
| RID 225-315 | 225 - 315 mm | SDR11 – 26 | HDPE, PP, PVDF | 35 mm |
| RID 355-500 | 355 - 500 mm | SDR11 – 17 | HDPE, PP, PVDF | 35 mm |
| RID 560-630 | 560 - 630 mm | SDR11 or thinner* | HDPE, PP, PVDF | 45 mm |

* Ø560: ID= 460-550mm

* Ø630: ID= 520-590mm

ARTICLES

| | |
|----------|---|
| 99840000 | FULL kit RID Internal Debeader \varnothing 90 - 500mm |
| 99840001 | RID Internal Debeader head 90 - 110mm |
| 99840002 | RID Internal Debeader head 125 - 160mm + centering brackets |
| 99840003 | RID Internal Debeader head 160 - 200mm + centering brackets |
| 99840004 | RID Internal Debeader head 225 - 315mm + centering brackets |
| 99840005 | RID Internal Debeader head 355 - 500mm + centering brackets |
| 99840006 | RID Internal Debeader head 560 - 630mm + centering brackets |

OPTIONS

| | |
|-----------|---|
| 86629841 | Bars Aluminium ALLOY 1 pcs - 2,15 mtr |
| 86629840 | Bars Aluminium ALLOY 6 pcs - 2,15 mtr |
| 99840006 | RID Internal Debeader head 560 - 630mm + centering brackets |
| RIDCAMERA | Wireless camera for RID250-630mm |

SPARE PARTS

| | |
|----------|--|
| 60050000 | Cutting Blade \varnothing 90 to 110mm |
| 60050010 | Cutting Blade \varnothing 125 to 200mm |
| 60050020 | Cutting Blade \varnothing 225 to 500mm |
| 60050030 | Cutting Blade \varnothing 560 to 630mm |