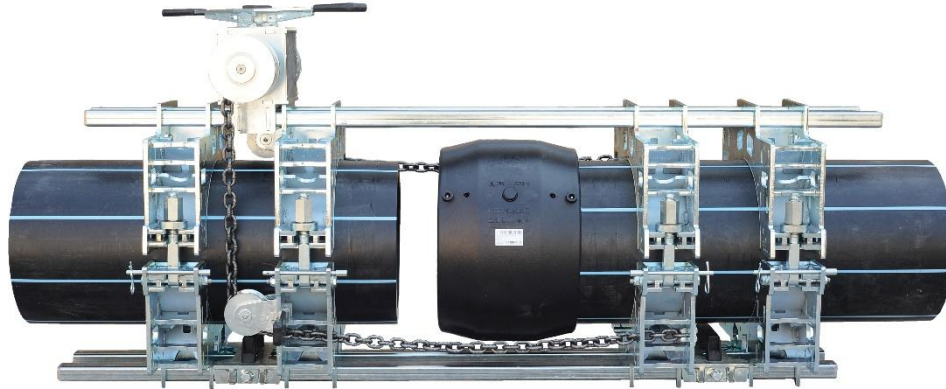


RAP 315



The **RAP 315** is multifunctional and modular. This tool can be used both in and out of the trench, for the installation of electrofusion fittings from **180 to 315mm**.

This device has 3 functions:

- **REROUNDER**: makes ovalized tubes round again so that they fit into the electrometer.
- **ALIGNER**: aligns the pipe and ensures proper clamping during welding.
- **POSITIONER**: pulling system to pull the tube into the socket.

The RAP 315 is made entirely of solid steel to withstand high mechanical stress (traction and compression).

As a "**REROUNDER**", the RAP consists of four independent terminals with a large contact surface. Used individually, the clamp fulfills the function of a rounding tool. In a few seconds, the clamp is placed around the pipe and when using a wrench, the closures are closed manually. Mechanical compression corrects the ovality of the tube. Inserts can be installed to extend the range of use

Just a few steps and the RAP 315 turns into an "**ALIGNER**". All you have to do is use the four clamps, put the four alignment bars in the correct slots, insert the spacer of the clamp and then you will have a practical and robust assembly.

The RAP 315 never ceases to amaze; the addition of the "**POSITIONER**" puts an end to repeated insertion attempts of pipe into fitting. Once the settings are set, a simple rotation of the handle is enough to activate the pull system, which places the fitting in the correct position/depth. The whole thing is now held in place and welded. System tested to draw up to 1150 Nm.

TECHNICAL DATA

		RAP 315
Range	Ø	180 - 315mm
Materials		EP – PP
Dimension Rerounder clamp	Mm	100x483x540mm
Dimension Aligner – Positioner	Mm	1500x483x540mm
Weight Positioner (without options)	Kg	122 kg
Weight Aligner	Kg	104 kg

REROUNDER

99220021 RAP 315 – Rerounder (1 clamp 315mm)



ALIGNER

4st 99220021 Clamp d315mm
 1st 99220023 Tube – shaped guides
 1st 99220024 Clamp spacer
 1st 71269220 Wooden transport case



POSITIONER

99220010 RAP 315 – Positioner (4 clamps 315mm, clamp spacer, tube – shaped guides, pulling system 315 and wooden transport case)



OPTIONS

99220020 Insert for 1 clamp 180mm
 99220019 Insert for 1 clamp 200mm
 99220018 Insert for 1 clamp 225mm
 99220017 Insert for 1 clamp 250mm
 99220016 Insert for 1 clamp 280mm
 99220015 Inserts for 4 clamps 180mm
 99220014 Inserts for 4 clamps 200mm
 99220013 Inserts for 4 clamps 225mm
 99220012 Inserts for 4 clamps 250mm
 99220011 Inserts for 4 clamps 280mm
 65000481 Plastic case for single diameter